



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3512-041
Job Sheet 183377



Part No: D3512-041

Job Qty: 5 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF18-745 DWG D3512 REV.E12 IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11
ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Large Fab-1		EL
110	Autoweld 1	5 pcs	9/28/18	9/28/18	0.00	0.50	Automated welding		EL
120	Large Fab	5 pcs	9/28/18	9/28/18	0.00	1.92	Large Fab 1		EL
130	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC9		EL
140	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC5		EL
142	HandFinish	5 pcs	9/28/18	9/28/18	0.00	0.40	HandFinish4		AS 19-1-8
144	QC	5 pcs	9/28/18	9/28/18	0.00	0.00	QC5		
150	Packaging	5 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		
160	QC21-SA	5 Ea	9/28/18	9/28/18	0.00	0.00	QC21		

Part Op 110 - 1- AUTOWELD AS PER DWG AND QSI004 8259 HARDCOAT BATCH: M138901
Descriptions: 142 - Coat wearplate with rockguard as per Dwg and note #10 Batch: S140628

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	5 Ea (1 ea)	90-Start up Operation	<u>S112582</u>
D3512-3	Spacer	5 Ea (1 ea)	90-Start up Operation	<u>S112563</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3512-1	5	<u>11</u>	0
	D3512-3	5	10	0



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Container No: S142650



Part: D3512-041
Job No: 183377
Serial No/Batch: S142650

Revision: D
Inspector:
Exp Date:
Instructions: Various STC's

Date: 01/08/19

Plex 9/17/18 10:45 AM Dart.lajeunesse.marie

SCRAP P.T.O.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>183377</u> Part No. <u>D3512-041</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐																															
Date : <u>JAN 16 2019</u>		Sequence #: <u>144</u>		QTY Affected : <u>10</u>		MRB (QSI042) DAS 9 9-89 19-01-17																													
Description Work Order Deviation Parts scrap due to Automated welding, Not to Red.D Hole to Hole spacing is to wide Making Part Installation of Part Not Acceptable * Test Kit done with Skidtube S/A 19/01/16				Disposition Scrap destroy as per eng. request - DONE DAS 68 9-89 JAN 17 2019				Completed By S/A 19/01/16 Lead hand / Supervisor DAS 9 9-89 19-01-17 QC / QA Coordinator DAS 68 9-89 JAN 17 2019																											
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☒ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table style="width:100%;"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☒ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☒ Fit/Function	☐ Off-set/Set-up	
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